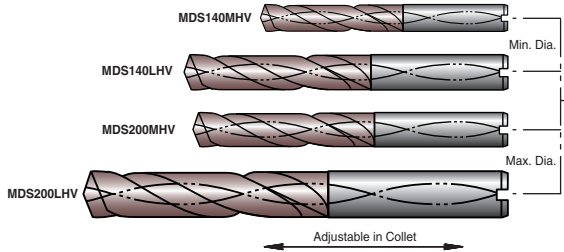


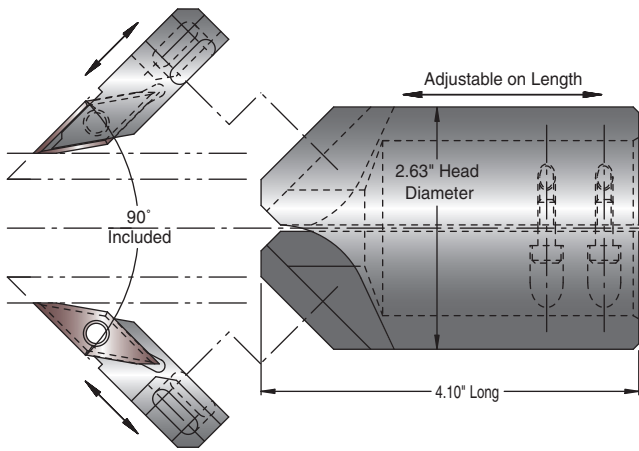
ER32 sumiChamfer™ Systems

For Hole Sizes: 14mm - 20mm (0.5512" - 0.7874") Diameter

Drills For ER32 Systems



Standard Sumitomo MDS "MHV" & "LHV" drills recommended (refer to the Sumitomo "DRILL SYSTEMS" catalog for these drills)



ER25 & 32 Cartridges ER32 Chamfer Head

Adjustable for various drill diameters within the ER32 size specified RANGE. Scale is enlarged 2x for clarity (as compared to Chamfer Head)

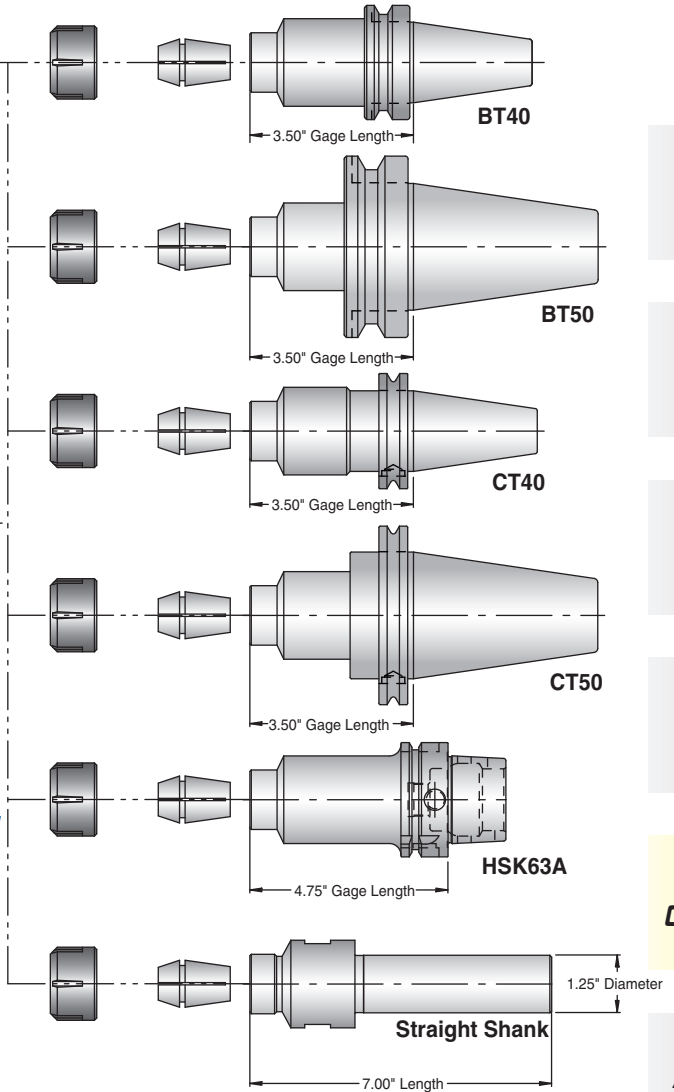
Scale is enlarged 2x for clarity (as compared to Collet Chucks)

ER25 & 32 Inserts:

VPGW1103DC RFX (Chipbreaker Style) or VPGW1103DC (Non-Chipbreaker Style) Scale is enlarged 2x for clarity (as compared to Chamfer Head)

ER32 Collet Chuck Assemblies

Please Note: Standard ER COLLETS are NOT included with Collet Chuck assembly. (refer to the Sumitomo "DRILL SYSTEMS" Catalog for Standard and Coolant Collets)



MDS

KDS

WDS

SMD

sumiChamfer™

Drill Adapters & Holders

sumiChamfer ER32™ System:

Sumitomo Cat. No.	Item Description
DC5102-ER32	ER32 Chamfer Head

Sumitomo Cat. No.	Item Description
DC105-ER2532	Chamfer Cartridge ER25 or 32 (2) Required

Inserts Required (2)
VPGW1103DC RFX or VPGW1103 DC

ER32 "DC" Type Collet Chucks

Sumitomo Cat. No.	Item Description
DC-ER32-B40	BT40 ER32 Collet Chuck
DC-ER32-B50	BT50 ER32 Collet Chuck
DC-ER32-V40	CAT40 ER32 Collet Chuck
DC-ER32-V50	CAT50 ER32 Collet Chuck
DC-ER32-H63A	HSK63A ER32 Collet Chuck
DC-ER32-SS	Straight Shank ER32 Collet Chuck

NOTE: ONLY Sumitomo "DC" Type Collet Chucks (above) can be used for sumiChamfer™ Systems. Ball Bearing Nosepiece included with "DC" Collet Chucks as STANDARD. Collets are NOT included.