

## Chip Control

MDS

KDS

WDS

SMD

sumi Chamfer™

Drill Adapters & Holders

| Type of Drill  | Work      | Entrance | Normal | Exit | Slug | Poor Chip Formation |  |
|--|-----------|----------|--------|------|------|---------------------|--|
| MDS Drill<br>Type P, V<br>Type AV<br>Type X<br>Type HV | Steel     |          |        |      |      |                     |  |
| MDS Drill<br>Type G                                    | Cast Iron |          |        |      |      |                     |  |
| MDS Drill<br>Type G                                    | Aluminum  |          |        |      |      |                     |  |
| WDS Drill  | Steel     |          |        |      |      |                     |  |

### TECHNICAL TERMS OF TWIST DRILLS

