

Chip Control

MDS

KDS

WDS

SMD

sumi Chamfer™

Drill Adapters & Holders

Type of Drill	Work	Entrance	Normal	Exit	Slug	Poor Chip Formation	
MDS Drill Type P, V Type AV Type X Type HV	Steel						
MDS Drill Type G	Cast Iron						
MDS Drill Type G	Aluminum						
WDS Drill	Steel						

TECHNICAL TERMS OF TWIST DRILLS

