

Boring Bar Nomenclature

- General Info
- Negative Inserts
- Positive Inserts
- Ace-Fix Inserts
- Threading, Grooving, & Cut-Off Inserts
- Ceramic Inserts
- PCBN & PCD Inserts
- Toolholders
- Swiss Toolholders
- Boring Bars
- Technical Info
- ALMT

A

Boring Bar Type

A



Solid Steel Bar with Coolant Hole

B



Solid Steel Bar with Anti-Vibration Device

E



Carbide Bar with Fixed Steel Head & Coolant Hole

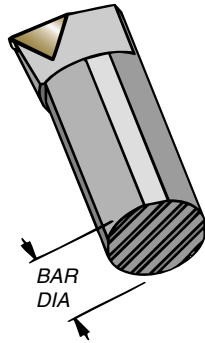
J



Heavy Metal Bar with Coolant Hole

16-

Boring Bar Diameter



This indicates D dimensions in sixteenths (1/16").

examples:

$08 = 8/16 = 1/2"$ Diameter

$16 = 16/16 = 1.0"$ Diameter

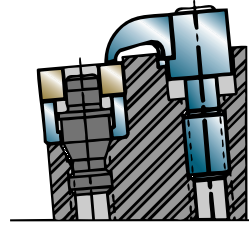
$24 = 24/16 = 1-1/2"$ Diameter

M

Insert Holding

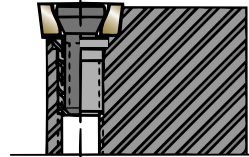
M

Clamp and Lock Pin



S

Screw Lock Only



C

Insert Shape

C

Diamond



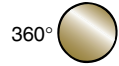
D

Diamond



R

Round



S

Square



T

Triangle



V

Diamond



W

Trigon



